

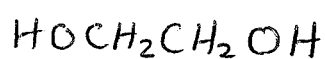
# Condensation Polymerisation (A2)

- monomers join up with the expulsion of small molecules.
- not all the original atoms are present in the polymer.
- condensation polymers example.

polymer	example	relations between
polyesters	terylene	diprotic carboxylic acid and diols
polyamides	nylon	diprotic carboxylic acid and diamines
polypeptides	protein	amino acids
polysaccharides	starch	glucoses

## Polyesters (eg. Terylene)

monomers :  $\text{HOOC} - \text{C}_6\text{H}_4 - \text{COOH}$  benzene-1,4-dicarboxylic acid (terephthalic acid)



ethane-1,2-diol (ethylene glycol)

reaction : esterification

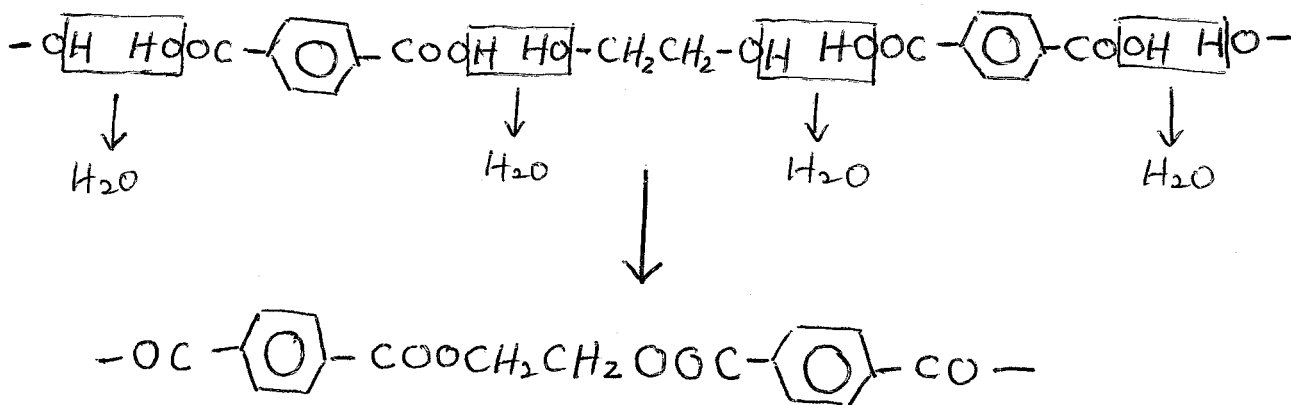
eliminate : water

product : poly(ethylene terephthalate) Terylene

linkage : ester linkage  $-\overset{\delta+}{\text{C}}=\overset{\delta-}{\text{O}}-$

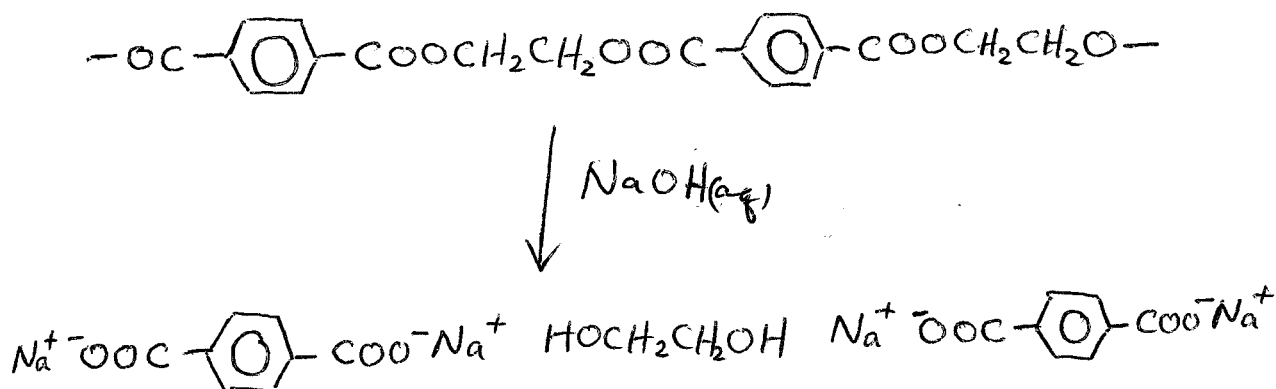
repeat unit :  $-\left[-\text{OCH}_2\text{CH}_2\text{OOC}(\text{C}_6\text{H}_4)\text{CO}-\right]_n-$

## polymerisation



## Hydrolysis of Polyesters

- catalysed by dilute acids and alkalis.
- polyesters are readily hydrolysed by alkalis, but the process is slower with acid.
- The process of hydrolysis with water alone is not significant.
- Example: hydrolysis with  $\text{NaOH(aq)}$



## Uses of Polyesters

- as fibre for clothing materials - Polyester (Terylene)
- making materials for bottles (PET)
- biodegradable by hydrolysis.

# Polyamides

eliminate : water

mechanism : addition - elimination

linkage : peptide / amide link  $-\overset{\text{O}}{\parallel}{\text{C}}-\underset{\text{H}}{\text{N}}-$

Example : 1. Nylon-6,6

2. Nylon-6

3. Kevlar

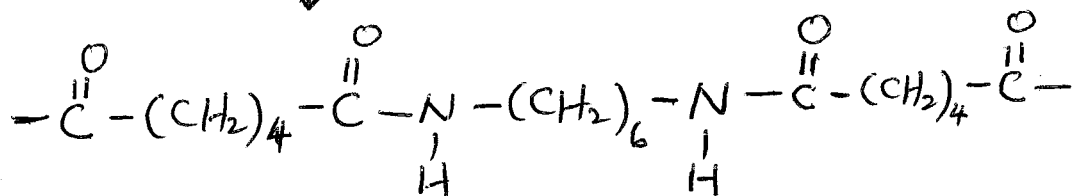
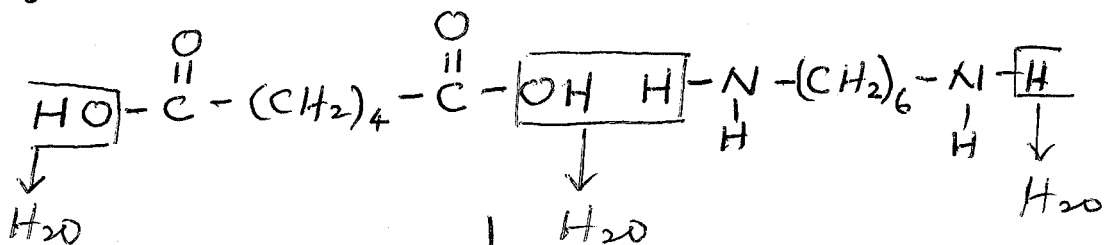
## Nylon-6,6

monomers :  $\text{HOOC}(\text{CH}_2)_4\text{COOH}$  hexane-1,6-dioic acid

$\text{H}_2\text{N}(\text{CH}_2)_6\text{NH}_2$  hexane-1,6-diamine

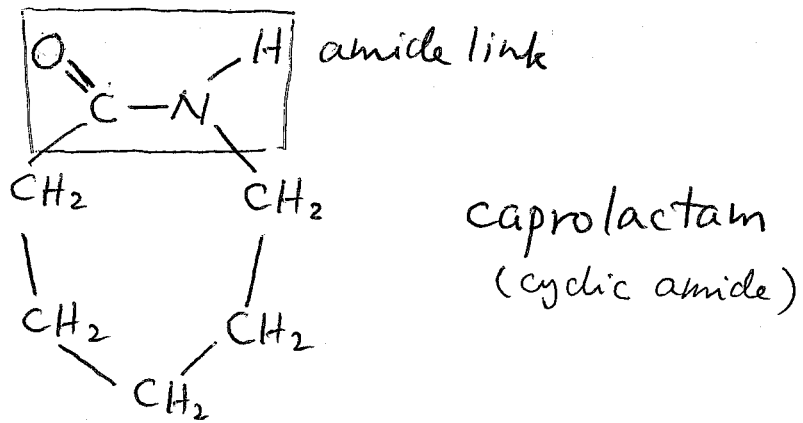
repeat unit :  $-\left[-\text{NH}(\text{CH}_2)_6\text{NHOC}(\text{CH}_2)_4\text{CO}-\right]_n-$

## polymerisation



## Nylon-6

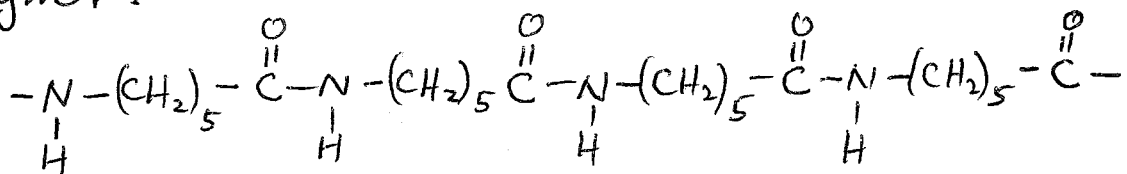
monomer :



the only example of a nylon polymer that is not formed by a condensation reaction.

When heated in an atmosphere of nitrogen the ring breaks open at the amide group. The resulting chains join together to make nylon 6.

polymer :

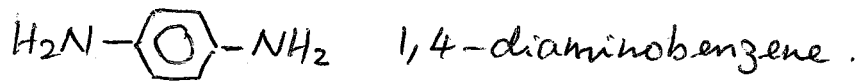


### Uses of Nylon

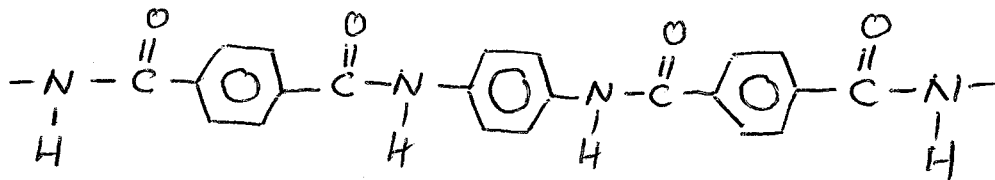
Nylon's low density, its strength and its elasticity make it a very useful fibre in the clothing industry. These properties also make it ideal for climbing ropes, tyre cords (the inner structure of a vehicle tyre underneath the rubber) and cast into solid shapes for cogs and bearings in machines.

## Kevlar

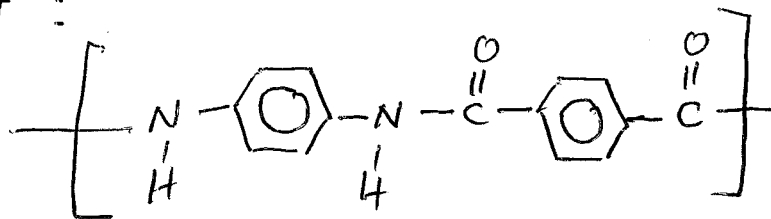
monomers :  $\text{HOOC}-\text{C}_6\text{H}_4-\text{COOH}$  benzene-1,4-dicarboxylic acid



polymer :



repeat unit :



## Uses of Kevlar

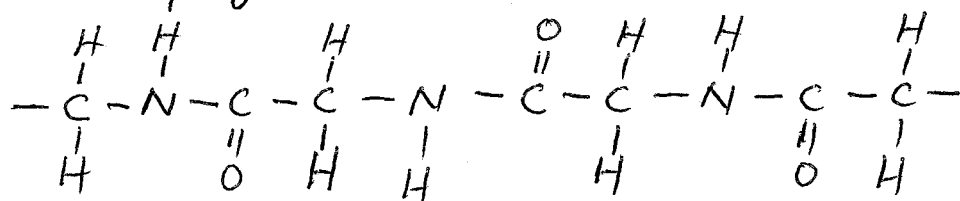
- Very strong material and about 5 times as strong as steel, weight for weight.
- used in bulletproof vests
- composites for boat construction
- lightweight skis and racquets

## Hydrolysis of Polyamides

- simple amides are easily hydrolysed by dilute acids or alkalis
- Polyamides are readily hydrolysed by strong acids but are more resistant to alkali hydrolysis.
- Hydrolysis is faster at higher temperature
- Kevlar is more resistant to hydrolysis than nylon

## Exercise 1

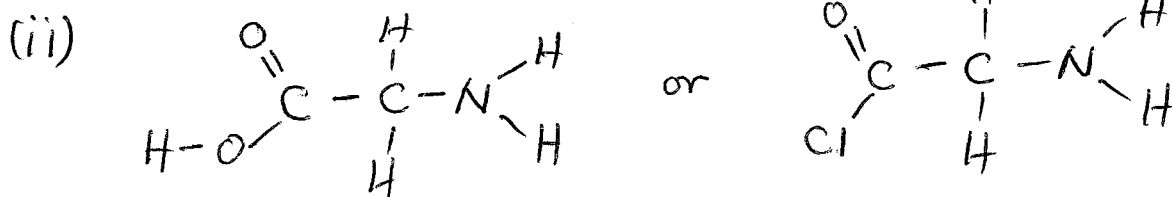
(i) What type of polymerisation reaction formed the polymer shown below?



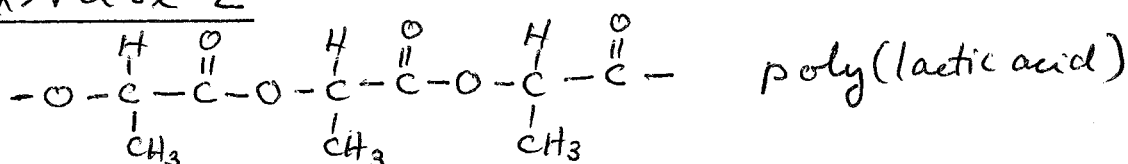
(ii) Draw the displayed formula of the single monomer used to make the polymer shown.

## Answers

(i) condensation polymerisation



## Exercise 2



Draw structures for the organic product(s) formed when poly(lactic acid) is treated with the following reagents.

(i)  $\text{HCl(aq)}$

(ii)  $\text{NaOH(aq)}$

(iii) What name is given to this type of reaction.

## Answers

